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PDA VACUUM DEAERATOR

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Processing of liquid products often incorporates air and unwanted gases into the product. These gases normally cause problems such as oxidation, discoloration, inconsistency, bad smell and filling difficulties. PerMix PDA series Vacuum Deaerator, or Degasser, is a totally compact sanitary device designed for the continuous automatic removal of air or other occluded gases from any type of liquid or paste, by means of vacuum.

PerMix Vacuum Deaerators can handle numerous processes including (but not limited to) the manufacturing of food products, cosmetics and chemicals, which requires to avoid air oxidation to ensure a correct preservation or application. End products can be sauces, fruit pulp, cosmetic creams, syrups, PVC dispersions, lubricants, car polish, shower gels, paraffin and penicillin emulsions, ice creams, adhesives, etc.

HOW IT WORKS

PerMix PDA series Vacuum Deaerating Machine starts to work by creating a high vacuum in the chamber (up to -0.95barG), and then the loading of product follows. In most cases, product can be sucked easily into the chamber by the vacuum without additional pump, however for product of high viscosity, or in order to control the feeding flow, an extra pump is necessary.

The deaeration begins with the formation of a fine layer of product, which is distributed firstly on a high speed centrifugal disc with sieve(s) surrounding it. Depending on the product character and/or processing requirements, the sieve number can be from 0 to 3, with the sieve hole size also to be decided, typically from 1-3mm.

The creation of fine layer under vacuum makes the air bubbles in the product burst and the product is then deaerated. When the product reaches the sieves and passes through the sieve holes, the product particles are subject to shearing, folding, particle size reduction, etc, which results in even

better separation of air from product particles.

Away from the centrifugal disc, the product is then sprinkled in radial direction toward the chamber wall. It then stops there, flows by gravity, and forms another thin layer all over the wall below the centrifugal disc, continuing to be deaerated by the vacuum, and finally arrives at the discharge port. The deaerated product is then discharged by means of a positive displacement pump (screw pump, diaphragm pump or the other type).



FEATURES & OPTIONS

PerMix PDA series Deaerators have a lot of features & options available including:

- Fully automated for "stand alone" operation with PLC control cabinet
- Explosion-proof construction for flammable product
- Pneumatic or electrical lifting or lowering of the top cover
- Speed of distributor plate infinitely adjustable
- Special level control for sensitive products
- Various vacuum systems available
- Higher pressure discharge pump
- Sanitary designs
- Jacket for heating or cooling
- Special materials of construction by Duplex SS, Titanium, Hastelloy, etc
- Portable design/on casters



APPLICATIONS

PerMix Vacuum Deaerators can be used extensively in many applications including but not limited to:

• Foods

Baby Food, Chocolate Fillings, Chocolate Frostings, Creams, Dessert Toppings, Fruit Concentrates, Ketchup, Mayonnaise, Mustard Paste, Salad Dressings, Sauces

• Chemicals

Adhesives, Glues, Ink Dispersions, Detergents, Plastics, Slurries, Oils, Paint Dispersions, Varnishes

• Pharma & Cosmetics

Creams, Emulsions, Gels, Lotions, Ointments, Shampoo, Toothpaste



SPECIFICATIONS

Model	Working Volume (Liter)	Flowrate (Liter/hr) (*)			Total power (kW) (*)	L (mm)	W (mm)	H (mm)	H1, with open lid (mm)	Weight (kg)
		Light liquid (<300cPs)	Viscous product (<5,000cPs)	Highly viscous product (≥5,000cPs)						
PDA-25	25	1,500	900	300	4.51	1,300	800	1,710	1,850	280
PDA-65	65	4,000	2,500	800	9	1,900	1,200	2,050	2,390	500
PDA-125	125	8,000	5,000	1,600	12.5	2,110	1,160	2,160	2,530	1,500
PDA-300	300	15,000	9,000	3,000	13.7	2,245	1,500	2,400	2,680	2,000
PDA-550	550	20,000	12,500	4,000	29.1	2,400	1,625	2,550	2,850	2,800
PDA-1200	1,200	30,000	18,000	6,000	42	2,755	1,850	2,875	3,180	3,500

- Flowrate/kW are product dependent and will vary a lot.
- Customized sizes can be offered against request.
- All specifications and illustrations are as accurate as is reasonably possible, but they are not binding.
- PerMix reserves the right to modify the design without notice.

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Besides, PerMix has been building a network of agents located in SE Asia, Africa, Australia, Russia, and other countries.

